

MIS 5121: Business Processes, ERP Systems & Controls

Week 5: Inventory Control, OTC Process: Shipping



Video: Record the Class



Exam 1: October 7 - 9

First exam conducted by **Blackboard**. Some specifics:

- Available to take from Friday October 7 thru Sunday October 9 (midnight)
- Questions relate to course content (on-line and from class) through Week 5 (October 3)
- Maximum of 40 minutes time to complete exam
- Exam is 21 questions (variety of formats i.e. Fill in blank, multiple choice)
- Some of the questions relate to a real-world like small business case (see blog post for link). You are invited to pre-read, print, etc. prior to exam.

Exam 1: October 7 - 9

First exam conducted by **Blackboard**. Other specifics:

- I plan to have the exam graded by end of day Wednesday October 12
- You can view details of the graded exam by end of day Monday October 17

Note: Class on Monday October 17 will be held in Alter Hall room 603 as well as on-line.



Discussion

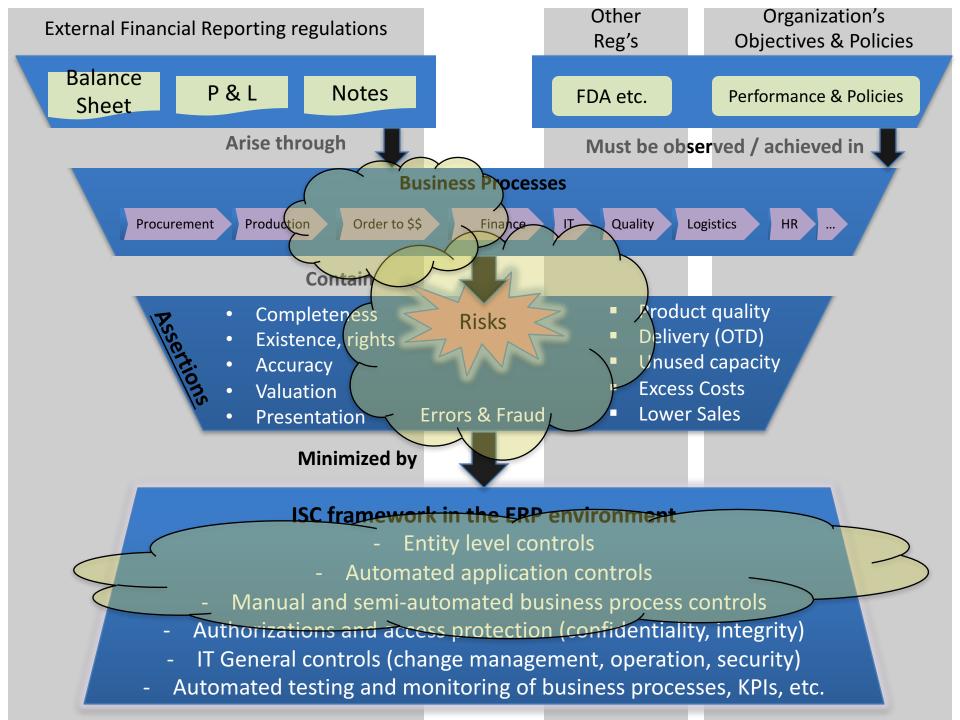
Something really new, different you learned in this course in last week
YOU LEAR

SOMETHING NEW EVERY DAY

Questions you have about this week's content (readings, videos, links, ...)?



Question still in your mind, something not adequately answered in prior readings or classes?



Inventory: Not all the same

- Bulk vs. Packaged (liquid vs. dry)
- Produced vs. Purchased
- Finished vs. Intermediates vs. Supplies
- Trading Goods (purchased to be resold)
- Valued vs. non-valued
- Owned vs. not (e.g. leased, responsible for)

Impacts

- Valuation
- Handling (e.g. related configuration)
- How Counted



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Inventory: Quantities

Inventory Record Accuracy (IRA): Does Physical

inventory match system records

- Material / Batch
- Quantity
- Location

Methods: Physical Counting

- Periodic (e.g. yearly, quarterly, ...) Frequency can depend on risk (e.g. value)
- Complete Count?
- If 'miss' someone else Adjusts Records based on Count

Inventory: Quantities



Inventory Record Accuracy (IRA): Does Physical inventory match system records

Methods: Cycle Counting

- Continuous counting of sections of inventory
- Hit or Miss based on tolerances (e.g. zero for package, +/for bulk)
- If 'miss' someone else Adjusts Records based on Count
- Root cause analysis of reason and correction for 'miss'
- Track IRA % (# Hits / # checks)
- Acceptable alternative for full physical counts

Common Issue: timing of physical moves vs. system recording

Inventory: Values

SAP: Valuation Control

- Controlled by Material Master
- Non-Split Valuation
 - > One (1) value by:
 - Material
 - Company or plant (depending on configuration)
 - Valuation Methods
 - Not- valued (e.g. not owned, value is expenses vs. asset)
 - Standard Price (constant based on how procured / produced)
 - Moving Average (changes based on delivered price)



Inventory: Material Movements

Configuration (movement type) in **SAP** that controls:

- Account (G/L) determination of transactions (Key control)
- How value changes are calculated
- How quantity changes are calculated
- How transacted (inside other transaction or stand-alone)
- Transaction: OMJJ, Table: T156

SAP transactions

- Often imbedded in other transactions / activities
 - Goods receipt (e.g. PO Receipt, Production reporting)
 - Goods Issue (e.g. PGI in delivery processing)
 - Transfers



This Car Use CDA Webbon All Orion Bend

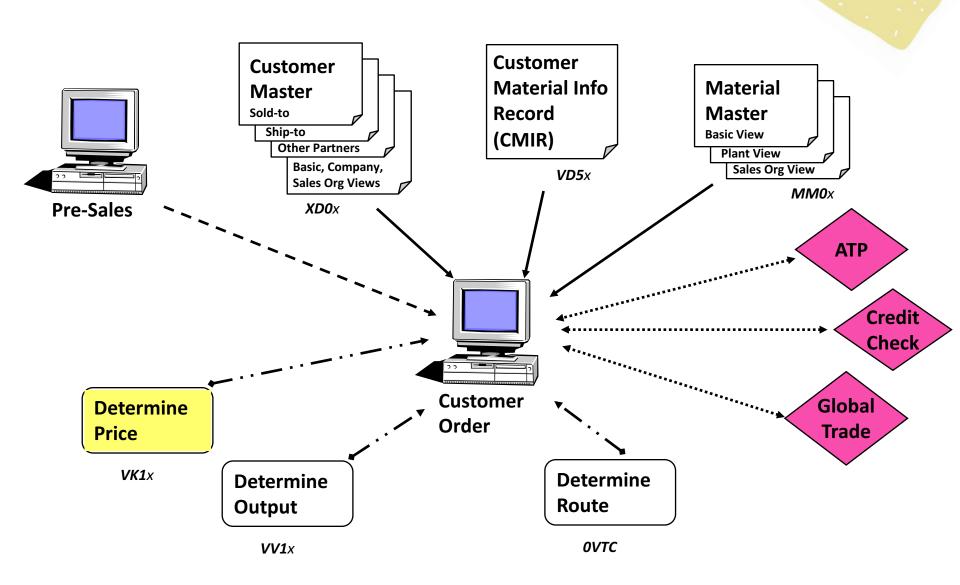
An Auditor With An Attitude of Professional Skepticis WELL, IT'S INVENTORY TIME AGAIN - YOU DO THE ROCKS AND I'LL DO THE STICKS.



Business Process Controls

Order to Cash - Order Processing: Prices (from last week)

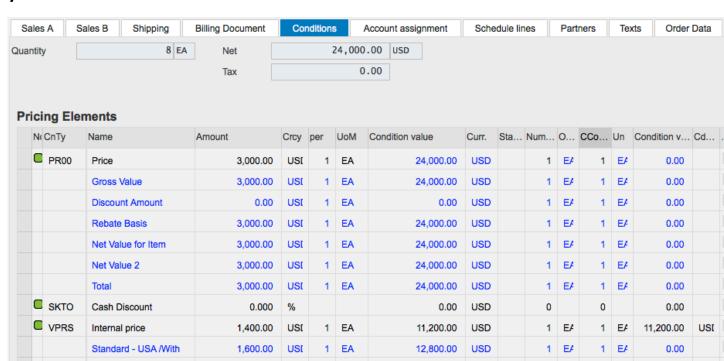
Create Order Processing Flow



Pricing & Conditions

Determine Price

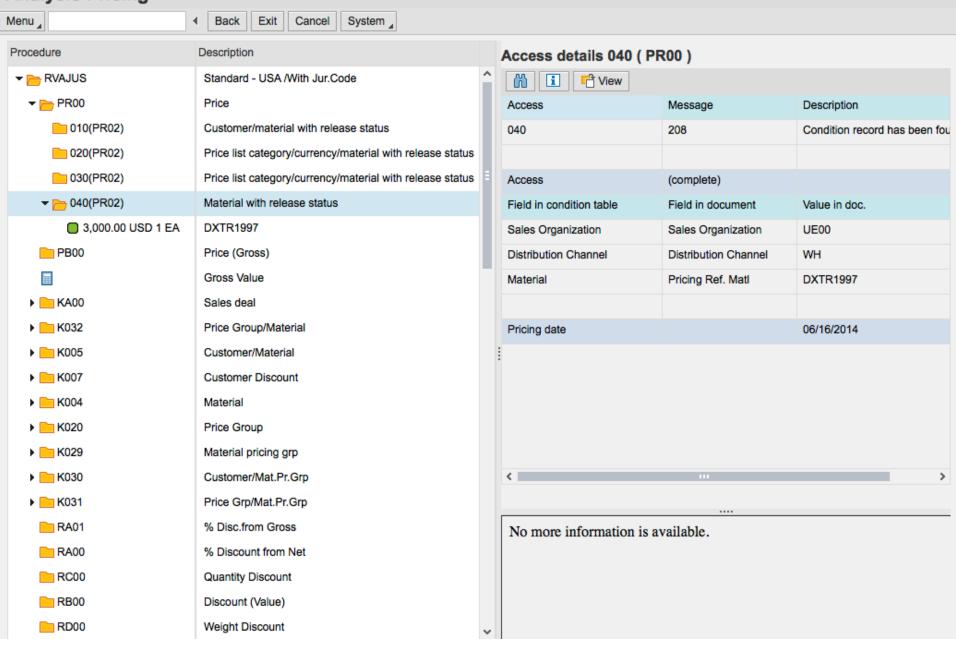
- All components of 'Value' (external and internal)
 - Price
 - Discounts / surcharges
 - Rebates / Commissions
 - Taxes
 - Costs



Pricing & Conditions

- Condition Technique (used in other areas of SAP)
 - Configurable
 - 'Price's stored in condition records
 - By Key sequence (grouping of values) e.g. sales org, customer, material, ...
 - Can include scales (price breaks)
 - Effective date and expiration date
 - Define 'rules' for finding applicable condition record
 - Sequential search (most specific to most generic) search using condition key values from sales order
- Next slides: GBI order -> Pricing Analysis

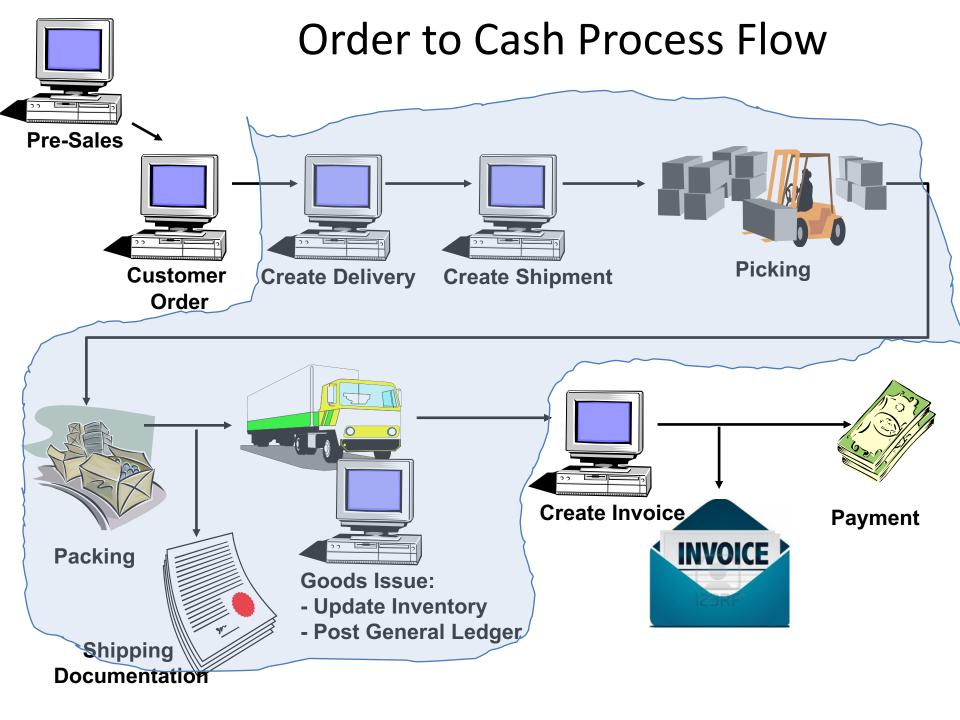
Analysis Pricing



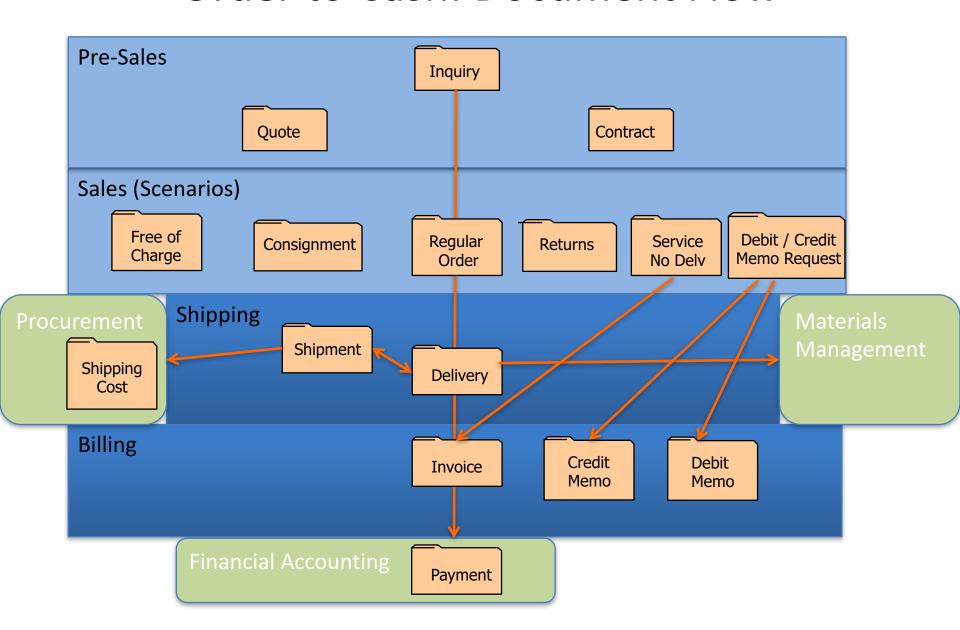
Analysis Pricing Exit Cancel System _ Menu , Back Description Procedure Details on condition type UTXJ BO01 Mat/Group Rebate T View BO02 Material Rebate Condition type Message Description BO03 Customer Rebate Condition record is missing UTXJ 109 BO04 Hierarchy Rebate BO05 Hierarchy rebate/mat Access Message Description PI02 Inter-company % Access not executed (Requirement 008 not fulfilled) 800 010 PI01 Inter-company Price 109 010 Condition record is missing ▼ I UTXJ Tax Jurisdict.Code Condition record is missing 020 109 > 008(UTX1) Departure Country / Destination Country 010(UTX1) Country/State/Customer Classif.1/Material Classification 020(UTX1) Domestic Taxes JR1 Tax Jur Code Level 1 JR2 Tax Jur Code Level 2 JR3 Tax Jur Code Level 3 JR4 Tax Jur Code Level 4 DIFF Rounding Off Total SKTO Cash Discount **Factoring Discount** RL00 No condition record was found for this condition using the document data. VPRS Internal price Standard - USA /With EDI1 Cust.expected price EDI2 Cust.expected value

Business Process Controls

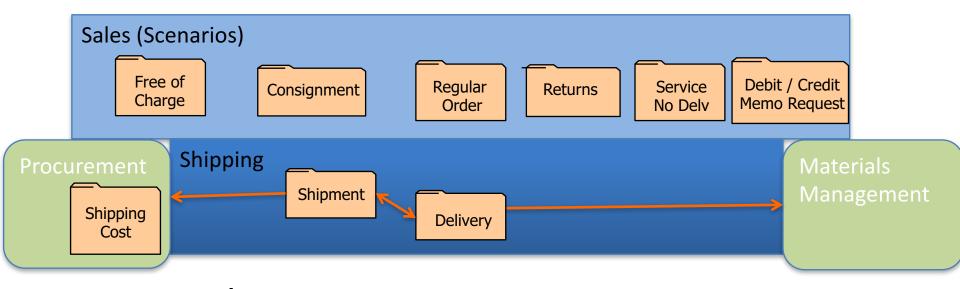
Order to Cash - Shipping (OTC, O2C)



Order to Cash: Document Flow



Order to Cash: Shipping



- Key Shipping Functions
 - Delivery (1 plant -> 1 ship-to -> 1 day)
 - Shipment (truck Movement)
 - Post Goods Issue (PGI)
 - Shipping Cost (logistics Payable)

Delivery (Ready for the truck)

- Delivery Document (1 plant -> 1 ship-to -> 1 day)
- Basis for Shipment, PGI
- Create: manually, automatically, batch
- Picking
 - Assign batch, get from storage location / bin
- Packing (optional)
 - Add weight for packing materials used to ship



Shipment (Logistics Movement)

- Linked to 1 or more deliveries
- Transportation Planning & Shipment completion
- Contains logistics Info: provider, equipment, dates, ...
- Can have multiple 'legs'
- Integrated form of work flow: Shipment stages
 - Trigger outputs
 - Trigger PGI
 - Status Tracking



Post Goods Issue (PGI)

- When: Truck / shipment leaves (no longer in possession)
- Goods Issue posted only when these conditions met
 - Delivery Data is complete (config: Completion Rules)
 - Picking is complete
 - If Warehouse Management (WM): item status is complete
- What: is Posted
 - Inventory movement (remove)
 - Cost of Goods Sold (using values in material master, etc.)
- Updates following:
 - Delivery (VL03N)
 - Linked order document (VA03)
 - Requirements (MD04)
 - Billing Due List (VF04) via Delivery status (Does not post revenue: Billing Does)



Shipping Cost

- Logistics process equivalent of Goods/Service Receipt in the Procure to Pay process
- Creates accrual for freights payable process
- Can support accurate delivered cost data for analysis
 - Because calculated at detailed shipment transaction level
 - If costs are accurate



Breakout Activity – Rules



- Break into teams max of 5 people / team
 - Diversity a must.
- Assignment return via WebEx Notes or Word Document
- How: WebEx breakout?
- Time: assigned today 20 min (including break)
 - Start back on-time

Breakout Question



Order to Cash Process: Shipping

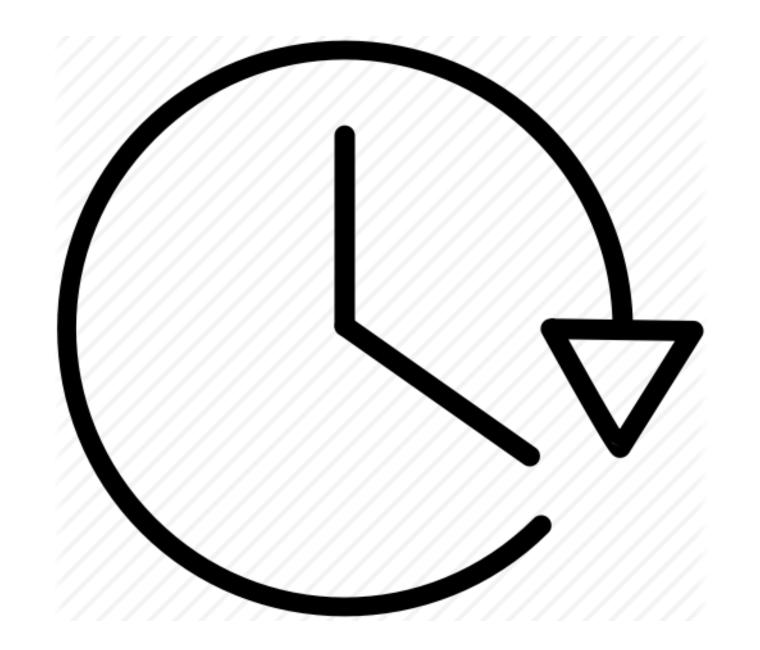
What Could go Wrong?

- _____
- •
- _____

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What Controls would you Implement to address?

- •



Report Back



Inventory Control: Common Risks

- Theft
- Lost Inventory / Damage
- Transaction Errors
 - Human Errors
 - System caused (e.g. BOM accuracy)
- Material Life Cycle (e.g. obsolete / scrapping) and Shelf Life
- Segregation of Duties (physical custodians vs. accounting record custodians)



Inventory Control: Common Controls

- Segregation of Duties (physical vs. record custodian)
- Inventory policies (Written, taught, monitored)
- ON THE STREET OF THE STREET OF
- Test inventory transactions (shipping, production, procurement, transfers, etc.)
- Inventory Record Accuracy: physical or cycle count
- Timing
- Match control / methods to size of risk (high value)

Order to Cash (b): Common Risks

Shipping

- Manipulate client names and addresses on shipping documents
- Service/good Issue
- Shipping Poor quality stock vs. 1st quality issued
- Shipment of unfinished product
- Shipment of product before customers desire or agreed to delivery
- Shipment to customers that did not place an order
- Shipment of more product than the customer ordered
- Recording shipments to the company's own warehouse as sales
- Shipping often done by 3rd party Logistics personnel

Order to Cash (b): Common Controls

Shipping

- On-going review of shipping / delivery status
- Backlog of shipping monitored and controlled
- Inventory accuracy vs. shipping
- Use pre-numbered shipping documents





Order to Cash Exercise



- Primary learning objectives are:
 - Experience the steps in a typical sales transaction
 - See how an ERP system handles a typical sales transaction
 - Work through the procedures involved in a test of transactions
 - Look at a special feature of the sales and distribution (SD)
 module of SAP
 - See the integration between Sales and Distribution (SD) and financial accounting (FI) modules of SAP



Exercise 2: Order to Cash



- Agenda
 - − Last Class (September 26): Steps 1 − 8
 - − This Class (October 3): Steps 9 − 15
 - − Next Class (October 10): Steps 16 − 23

- Due October 13 11:59 PM: Assignment Submission





- Task 6 Create a Sales Order
 - Menu: Logistics ► Sales and Distribution ► Sales ► Order ► Create
 - Transaction: VA01
- Task 7 Display the Sales Order
 - Menu: Logistics ➤ Sales and Distribution ➤ Sales ➤ Order ➤ Display
 - Transaction: VA03
- Task 8 Display the Document Flow for the Sales Order
 - Within transaction use menu: Environment ➤ Display Document Flow
 - Transaction: **VA03**
- Task 9 Check Status of Various Accounts
 - See details of Task 5





- Task 10 Create the Delivery for the Sales Order
 - Menu: Logistics > Sales and Distribution > Shipping & Transportation >
 Outbound Delivery > Create > Single Document > With Reference to
 Sales Order
 - Transaction: VL01N
- Task 11 Check Status of Various Accounts
 - See details of Task 5

- Task 12 Display the Document Flow for the Sales Order
 - Within transaction use menu: Environment ➤ Display Document Flow
 - Transaction: **VA03**



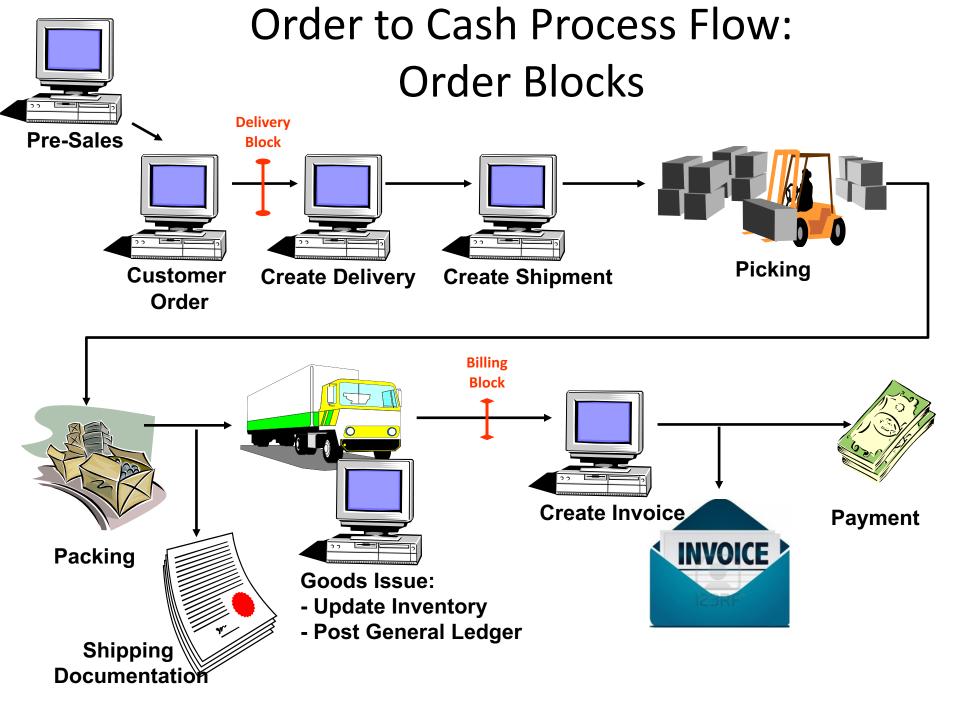


- Task 13 Post the Goods Issue
 - Menu: Logistics ➤ Sales and Distribution ➤ Shipping & Transportation ➤
 Outbound Delivery ➤ Change ➤ Single Document (VL02N)
 - Transaction: VLO2N
- Task 14 Check Status of Various Accounts
 - See details of Task 5
- Task 15 Display the Document Flow for the Sales Order
 - Within transaction use menu: Environment ➤ Display Document Flow
 - Transaction: VA03

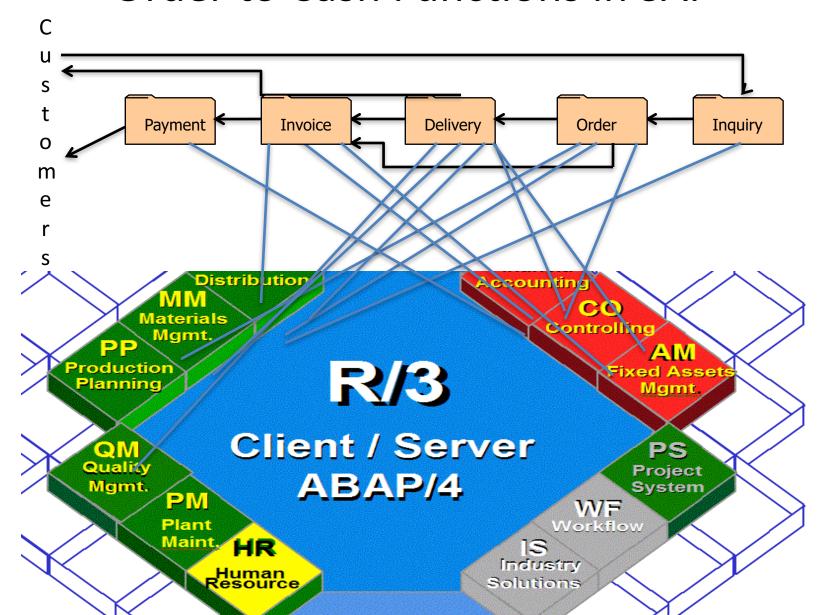
Extra Slides

Split valuation Inventory: Values Вγ В٧ By quality procurement type country of origin **SAP:** Split Valuation Val. category В Н Q Valuation type France Internal External Italy

- Material master for each Material / Valuation Type
 - Header record for each Material / Valuation Category created
 - Moving Average Price only calculation method allowed
 - Stock records managed separately for each valuation type



Order to Cash Functions in SAP



Order to Cash Functions in SAP

Task	SD	MM	QM	FI	СО
Inquiry	\square				
Order					
Delivery		\square			
Invoice	\square			\square	
Payment					





- Task 1 Extend the Material Master Record for Sales
 - Menu: Logistics > Materials Management > Material Master >
 Material > Create (Special) > Trading Goods
 - Transaction: MMH1
- Task 2 Extend the Material Master Record for Sales
 - Menu: Logistics ➤ Sales and Distribution ➤ Master Data ➤ Business
 Partners ➤ Customer ➤ Create ➤ Complete
 - Transaction: XD01
- Task 3 Set up Credit Limits for the Customer
 - Menu: Logistics ➤ Sales and Distribution ➤ Credit Management ➤
 Master Data ➤ Change
 - Transaction: FD32





- Task 4 Check Inventory Availability
 - Quantity:
 - Transaction: **MMBE**

– Value:

- Menu: Accounting ► Financial Accounting ► General Ledger ► Account ► Display Balances
- Transaction: FS10N or FAGLB03





- Task 5 Check Status of Various Accounts
 - Check Inventory: MM Inventory Quantity
 Transaction: MMBE (Stock Overview)
 - Check Account Values: GL Inventory, GL Cash, Sales
 Revenue, Cost of Goods Sold (COGS), GL A/Receivable:
 Transaction: S_ALR_87012291 (Line Item Journal)
 - Check A/P Vendor sub-ledger:
 Transaction: FBL5N (Customer line item display)





- Task 16 Create an Invoice for the Delivery
 - Menu: Logistics ➤ Sales and Distribution ➤ Billing ➤ Billing Document ➤
 Create
 - Transaction: VF01
- Task 17 Check Status of Various Accounts
 - See details of Task 5
- Task 18 Display the Document Flow for the Sales Order
 - Within transaction use menu: Environment ➤ Display Document Flow
 - Transaction: VA03





- Task 19 Locate the Accounting Document Number
 - Menu: Logistics ➤ Sales and Distribution ➤ Billing ➤ Billing Document ➤ Display
 - Transaction: VF03
- Task 20 Post the Customer's Payment on Account
 - Menu: Accounting ➤ Financial Accounting ➤ Accounts Receivable ➤
 Document Entry ➤ Incoming Payment
 - Transaction: F-28





- Task 21 Check Status of Various Accounts
 - See details of Task 5

- Task 22 Display the Document Flow for the Sales Order
 - Within transaction use menu: Environment ➤ Display Document Flow
 - Transaction: VA03
- Task 23 Write Down the Journal Entries the System Made
 - Non-SAP Task